

Petr Zelený – Production Machines I

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Guide allows direct movements of machine parts, e.g. machine tool carriage.

Guide must have the following characteristics:

- High precision straightness track, secured low backlash and high rigidity,
- Possibility of setting guide backlash,
- Low friction and low wear,
- If possible, good vibration damping capability,
- Simple maintenance and lubrication,
- Protection against dirt and chips.











Types of guides according to the shape (profile) of the guide track:

- Flat,
- V-guide,
- Prismatic,
- Cylindrical (circular).









Types of guides according to direction of loads:

- Open,
- Close.









Types of guides according to type of friction:

- Rolling,
- Sliding,
- Combination,
- another.



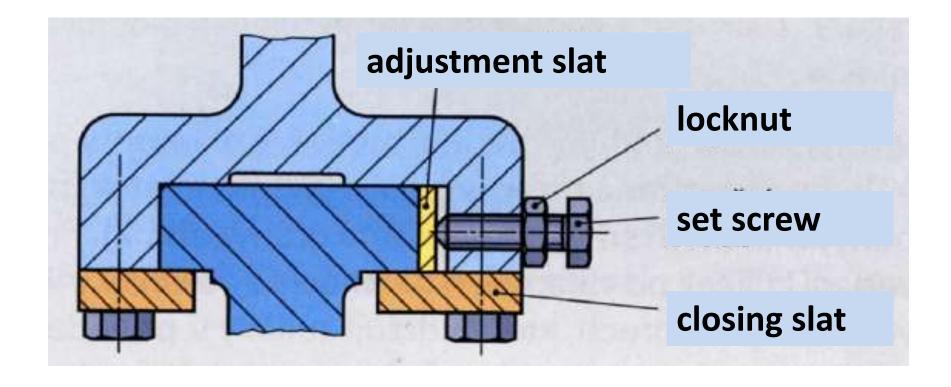








Flat guide



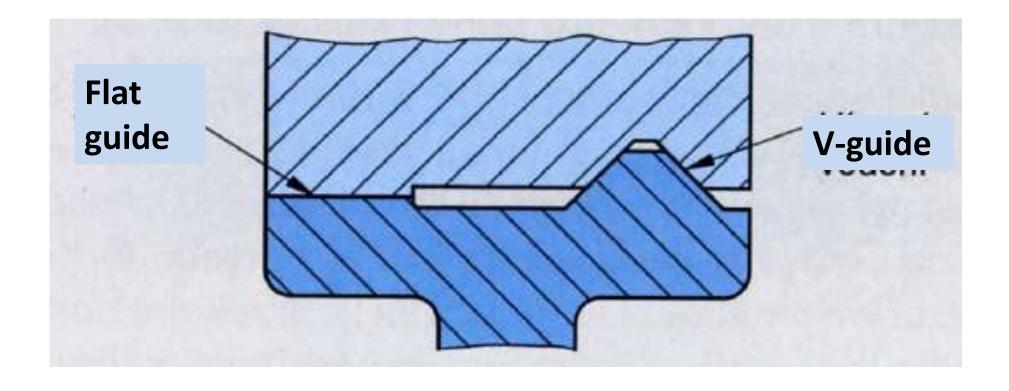








V-guide, combination



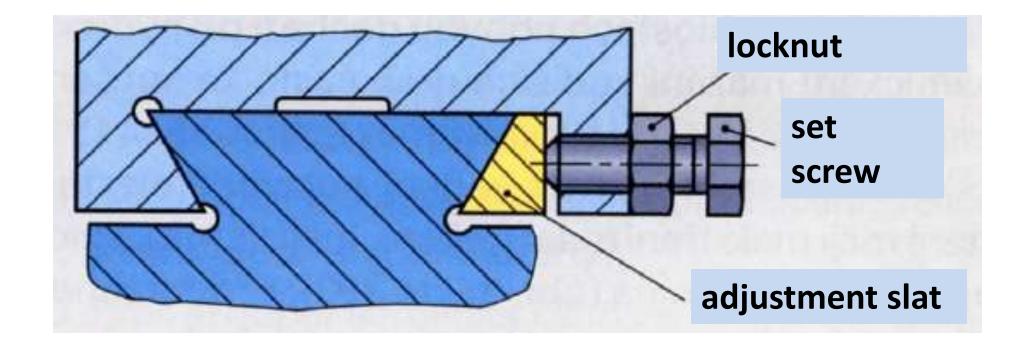








Prismatic guide



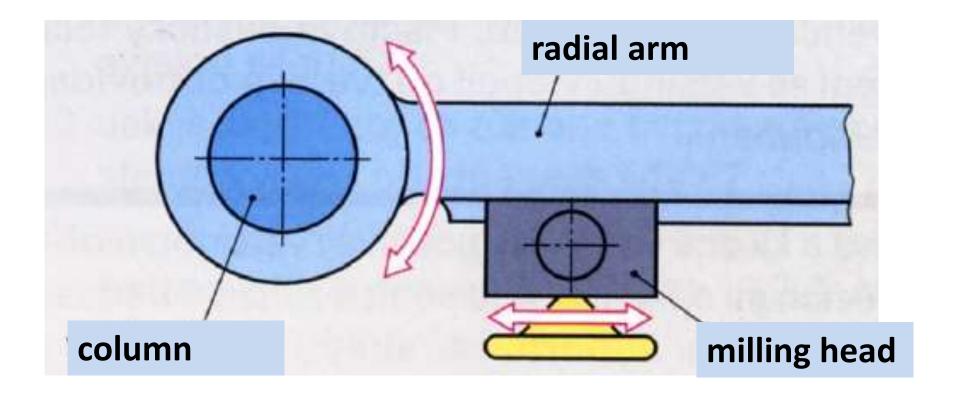








Guide, types, design, rigidity Cylindrical guide







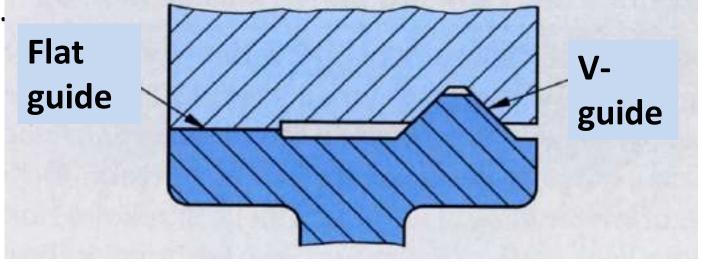




Open guide

Open guideway can detect force acting on the guide portion only in directions perpendicular to the plane of the main guide surface (vertically or obliquely downward). Combined open guide can capture large forces perpendicular to the main surface of the lead, but little

lateral strength.







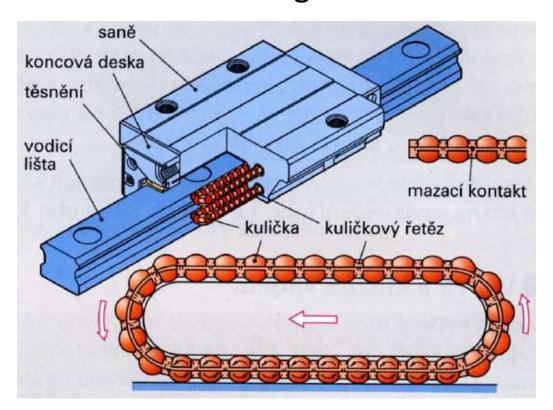


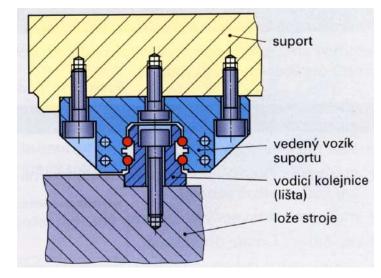


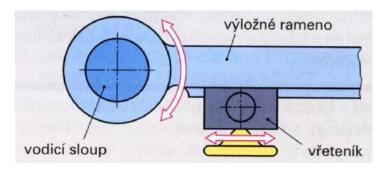
Close guide

Captures forces in all directions perpendicular to the

direction of guidance.







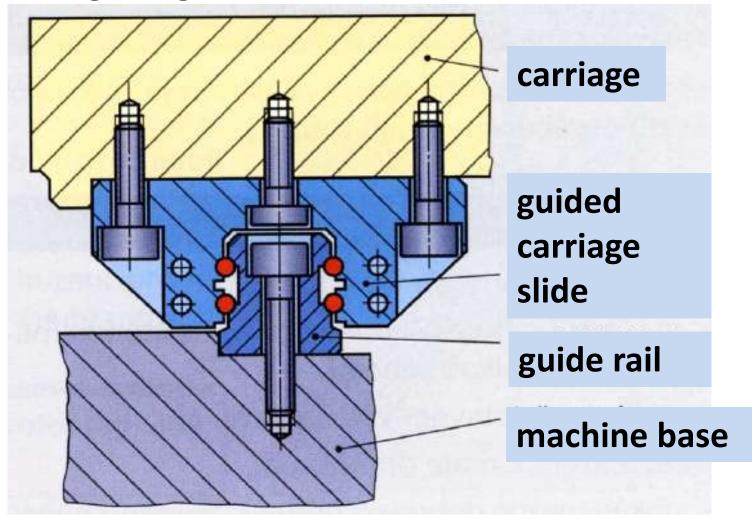








Rolling line guide







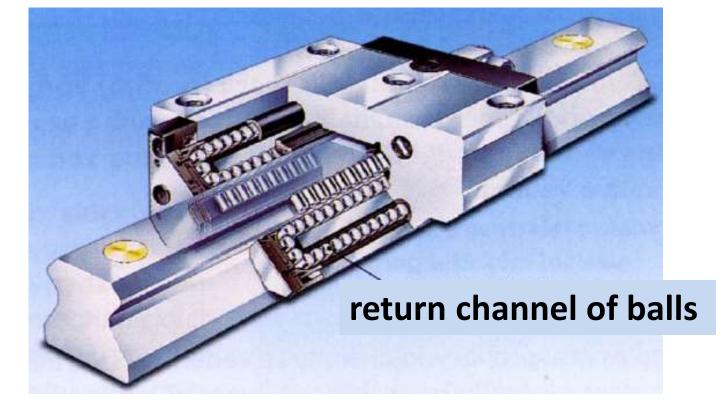




Rolling line guide

In cases of long guide, rolling elements after the run of loaded tracks are returning back to the beginning of the

loaded track.



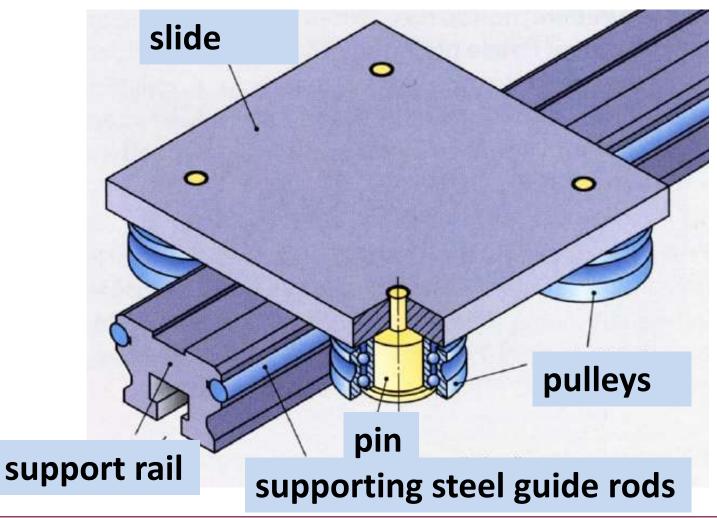








Rolling pulley guide







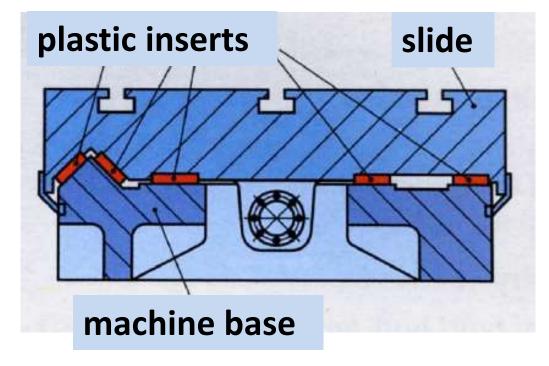




Friction guide

For machine tools are often use guide coated with plastic (e.g. Teflon), having damping ability and are inexpensive. Static coefficient of friction is the same as dynamic. This

eliminates jerking.





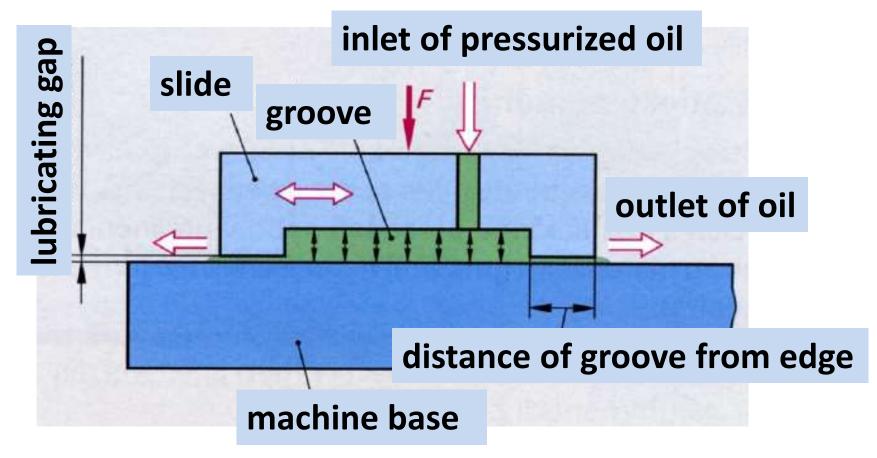






Hydrostatic friction guide

Moving almost without friction. Eliminated jerking.



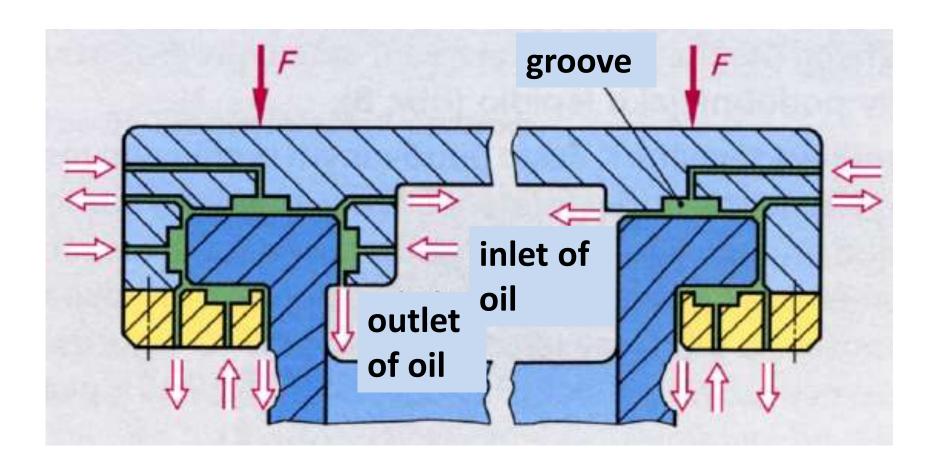








Hydrostatic friction guide





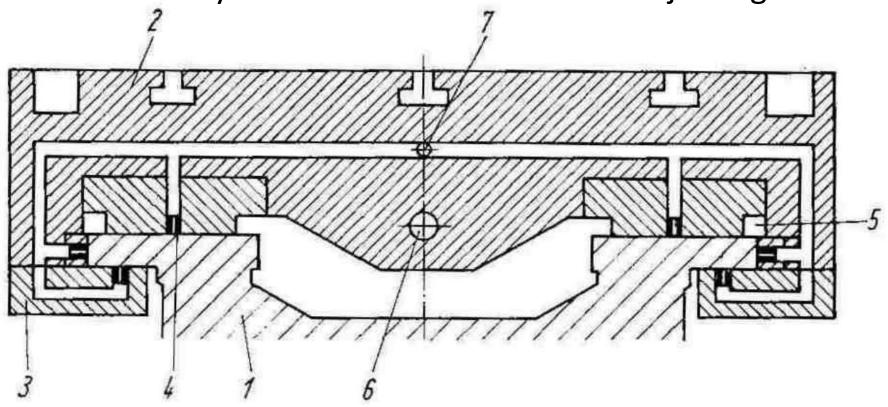






Aerostatic friction guide

Instead of oil pressure is compressed air. Friction smaller than the hydrostatic lubrication. Without jerking.











Aerostatic friction guide

Rotary table with aerostatic bearings.

